



IUVSTA-ASEVA WORKSHOP PROGRAMME-2012

IUVSTA WS-66/ASEVA WS-26:
FRICTION UNDER CONTROLLED ENVIRONMENTS



IUVSTA WORKSHOP PROGRAMME-2012

WS-66: FRICTION UNDER CONTROLLED ENVIRONMENTS

Ávila July 9-12, 2012
Hotel Reina Isabel

FINAL REPORT



IUVSTA-ASEVA WORKSHOP PROGRAMME-2012
IUVSTA WS-66/ASEVA WS-26:
FRICTION UNDER CONTROLLED ENVIRONMENTS



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The workshop was aimed to discuss the current frontiers, present problems and future lines in tribology with special emphasis of the effect of environmental conditions, wear and lubrication on friction. Rapid technological development in many areas such as aerospace, energy production, nanotechnology, medicine, etc. demands efficient and intelligent solutions for tribological problems under extreme conditions of ultrahigh vacuum, very low and high temperatures, corrosive gases and liquids. Despite of long history of tribological research, the very basic principles of energy dissipation and material tribomutation remain yet not well understood. Therefore, the WS of outstanding experts in different Tribological problems was an appropriate forum to discuss about the following topics:

FUNDAMENTALS OF FRICTION AND WEAR

MICROTRIBOLOGY UNDER CONTROLLED ENVIRONMENTS

CRIOCENYC TRIBOLOGY

SURFACE INDUCED REACTIONS.

TRIBOCHEMISTRY

TRIBOELECTROMAGNETIC PHENOMENA

TECHNICAL SESSION: NEW INSTRUMENTS AND METHODS

ADVANCED LUBRICATION: IONIC LIQUIDS

ADVANCED LUBRICATION: NANOMATERIALS

TECHNICAL SESSION: MEASUREMENTS AND RELATED PROBLEMS

ADVANCED HARD COATINGS FOR SOLID

LUBRICATION

GAS DESORPTION DURING FRICTION: EXPERIMENT AND MODELLING

FRICITION RELATED TO BIOLOGICAL

APPLICATIONS



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Discussion about contribution of tribology to the prosthesis implants has been very fruitful for sharing information on the recent developments, establishing new contacts and possible cooperation. There was a general consensus al that environment control is a key factor for understand basic mechanisms of friction at atomic level. It is also very important for controlling physical and chemical process, including triboelectromagnetic phenomena and gas-surface reactions, occurring in confined geometry of materials under tribological contact. Development of new generation ultrahigh vacuum tribotesters equipped with techniques for in situ physical and chemical surface characterization significantly stimulated researches and provided technological basis for advance in understanding fundamental process in friction and lubrication.



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PROGRAMME DEVELOPMENT



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Time table

	MONDAY, July 9	TUESDAY, July 10	WEDNESDAY, July 11	THURSDAY, July 12
09.00-09.30	J.L. de Segovia Welcome-WS Introduction IUVSTA-ASEVA Presentation R. Nevshupa WS Context			
	SESSION 1: FUNDAMENTALS OF FRICTION AND WEAR Moderators: J.M. Martin & R. Nevshupa	SESSION 04: SURFACE INDUCED REACTIONS. TRIBOCHEMISTRY Moderators: M.Scherge & A. Cavaleiro	SESSION 07: ADVANCED LUBRICATION: IONIC LIQUIDS Moderators: W.Liu & A. Useinov	SESSION 10: ADVANCED MATERIALS AND HARD COATINGS FOR FRICTIONAL SURFACES Moderators: K. Hiratsuka & M.D. Bermudez
09:30-10:30	S01-MM-INV 01: E. Gnecco et al. Recent Developments in Nanotribology	S04-TM-INV-04: J-M. Martin et al. Tribochemical Reactions in Gas Phase: Experimental Modeling	S07-WM-INV-07: W. Liu, F. Zhou Tribological Performance of Lubricants in Simulated Space	S10-ThM-INV-10: A. Kailer Tribology of Ceramic Materials in Different Environment
10:30-11:00	SHORT PRESENTATIONS: S01-MM-IA-01 DISCUSSIONS	SHORT PRESENTATIONS: S04-TM-IA-05 DISCUSSIONS	SHORT PRESENTATIONS: S07-WM-IA-11 S07-WM-IA-12 DISCUSSIONS	SHORT PRESENTATIONS: S10-FM-IA-17 WITHDRAWN S10-FM-IA-18 DISCUSSIONS
11:00-11:30	C O F F E E B R E A K			
11:30-12:00	DISCUSSIONS (Continued)	DISCUSSIONS (Continued)	DISCUSSIONS (Continued)	DISCUSSIONS (Continued)
	SESSION 02: MICRITRIBOLOGY UNDER CONTROLLED ENVIRONMENTS Moderators: J.M. Martin & R. Nevshupa	SESSION 05: TRIBOELECTROMAGNETIC PHENOMENA Moderators: M. Scherge & A. Cavaleiro	SESSION 08: ADVANCED LUBRICATION: NANOMATERIALS Moderators: W. Liu & A. Useinov	SESSION 11: GAS AD- DESORPTION DU-RING FRICTION: EXPE-RIMENT AND MODELING Moderators: Th. Gradt & A. Mège-Revil
12:00-13:00	S02-MM-INV-02: M. Scherge Advanced Techniques on Microtribology	S05-TM-INV-05: K. Hiratsuka Triboluminescence from Rubbing of some Polymers	S08-WM-INV-08: M. D. Bermudez et al. Tribological Performance and Surface Interactions of News Ionic Nanofluids and Nanomaterials	S11-ThM-INV-11: T. Tokumasu et al. A Molecular Dynamics Simulation of Momentum Transport in a Nanoscale Liquid Bridge
13:00-14:00	SHORT PRESENTATIONS: S02-MM-IA-02 S02-MM-IA-03 DISCUSSIONS	SHORT PRESENTATIONS: S05-TM-IA-06 DISCUSSIONS	SHORT PRESENTATIONS S09-WM-IA-13 DISCUSSIONS	SHORT PRESENTATIONS: S11-ThM-IA-19/S11-ThM-IA-20 DISCUSSIONS
14:00-16:00	L U N C H			



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	SESSION 03: TRIBOLOGY AT HIGH AND LOW TEMPERATURES Moderators: R. Escobar-Galindo & E. Gnecco	SESSION 06: TECHNICAL SESSION: NEW INSTRUMENTS AND METHODS Moderators: A. Igartua & J. A. García	SESSION 09: TECHNICAL SESSION: MEASUREMENTS AND RELATED PROBLEMS Moderators: J. Rodriguez & M. Conte	SESSION 12: TRIBOLOGICAL PROBLEMS RELATED TO BIOLOGICAL APPLICATIONS Moderators: A. Kailer & I.N. Rozanov
16:00-17:00	S03-MA-INV-03: Th. Gradt Friction and wear problems in Cryogenic Engineering	S06-TA-INV-06: M. A. Garrido et al. Phenomena Affecting Contact Variables in Micro and Nanotest	S09-WA-INV-09: R.A. Nevshupa, M. Conte Measurement of Forces by Fibre Optical Sensors	S12-ThA-INV-12: R. Rodriguez et al. Friction and Wear in SBF for Biological Applications
17:00-17:30	COFFEE BREAK			
17:30-19:00	SHORT PRESENTATIONS: S03-MA-IA-04 DISCUSSIONS	SHORT PRESENTATIONS: S06-TA-IA-09 S06-TA-IA-10 DISCUSSIONS	SHORT PRESENTATIONS: S09-WA-IA-14 S09-WA-IA-15 S09-WA-IA-16 DISCUSSIONS	SHORT PRESENTATIONS: DISCUSSIONS SUMMARY OF THE WORKSHOP CONCLUSIONS AND FINAL REMARKS A: Kailer, R. Nevshupa, J. L. de Segovia



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JULY 9

09:00-09:30
R. Nevshupa

Session 01:
Moderators:
09:30-10:30

S01-MM-INV 01:

10:30-11:00

S01-MM-IA-01:

11:00-11:30

11:30-12:00

Session 02:
Moderators:

12:00-13:00

S02-MM-INV-02:

13:00-14:00
S02-MM-IA-02

S02-MM-IA-03 :

J. L. de Segovia Welcome to the WS-66
WS Context

FUNDAMENTALS OF FRICTION AND WEAR
J.M. Martin & R. Nevshupa

RECENT DEVELOPMENTS IN NANOTRIBOLOGY

E. Gnecco¹), M. Kisiel²), C. M. Pina³), F. Krok⁴), E. Meyer²), M. Szymonski⁴)

1)IMDEA. Autónoma University of Madrid, Madrid, Spain. 2) Department of Physics, University of Basel, Klingelbergstrasse 82, Basel, Switzerland
3) Department of Crystallography and Mineralogy, Complutense University of Madrid, 28040 Madrid, Spain 4) Research Centre for Nanometer Scale Science and Advanced Materials (NANOSAM), Institute of Physics, Jagiellonian University, Reymonta 4, 30-059 Krakow, Poland

THE EFFECT OF TRIBOCHEMICAL REACTIONS ON METAL PROPERTIES IN VACUUM AND ATMOSPHERE

E. A. Deulin, E. I. Ikonomikova
Bauman Moscow State Technical University, MT-11, 2nd Baumanskaia st., 5, Moscow, 105005, Russia

C O F F E E B R E A K

DISCUSSIONS CONTINUES

MICROTRIBOLOGY UNDER CONTROLLED ENVIRONMENTS

J. M. Martin and R. Nevshupa

ADVANCED TECHNIQUES ON MICROTRIBOLOGY
M. Scherge

MikroTribologie Centrum, Fraunhofer-Institut für Werkstoffmechanik.
Joseph-von-Fraunhofer Straße 7. 76327 Pfinztal

SHORT PRESENTATIONS AND DISCUSSIONS

TRIBOLOGICAL PROPERTIES OF WS FILMS PREPARED BY MAGNETRON SPUTTERING

J.C. Sánchez-López

Instituto de Ciencia de Materiales de Sevilla (ICMS-CSIC).

CORRELATION BETWEEN MICROSTRUCTURE AND TRIBO-MECHANICAL BEHAVIOR OF NITRIDE AND CARBO-NITRIDE COATINGS

R. Escobar Galindo^a, J.C. Sánchez-López^b, N. K. Manninenc, M. Henriques^d, S. Carvalhoc

^a Instituto de Ciencia de Materiales de Madrid, Cantoblanco, 28049, Madrid, Spain. ^b Instituto de Ciencia de Materiales de Sevilla, Avda. Americo Vespucio 49, 41092 Sevilla, Spain. ^c Universidade do Minho, Campus de Azurém, 4800-058 Guimarães, Portugal. ^d IBB -Institute for Biotechnology and Bioengineering Centre for Biological Engineering - Universidade do Minho Campus de Gualtar, 4700-057, Portugal

MONDAY MORNING

IUVSTA-ASEVA Presentation



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JULY 9

MONDAY AFTERNOON

SESSION 06: TRIBOLOGY AT HIGH AND LOW TEMPERATURES

Moderators: R. Escobar-Galindo and E. Gnecco

16:00-17:00 S03-MA-INV-03: FRICTION AND WEAR PROBLEMS IN CRYOGENIC
ENGINEERING
Th. Gradt
BAM Federal Institute for Materials Research and Testing,
Berlin, Germany

17:00-17:30 COFFEE BREAK

17:30-19:00 SHORT PRESENTATIONS AND DISCUSSIONS

S03-MA-IA-04: INFLUENCE OF THE TEMPERATURE ON PROTECTIVE
COATINGS IN CUTTING AND FORMING PROCESSES
A. Cavaleiro
Mechanical Engineering Department, University of Coimbra



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Julay 10,

TUESDAY MORNING

Session 04:
Moderators:

SURFACE INDUCED REACTIONS (INCLUDING Triboochemistry)
M. Scherge and A. Cavaleiro

09:30-10:30
S04-TM-INV-04:

**TRIBOCHEMICAL REACTIONS IN THE GAS PHASE: EXPERIMENTAL
MODELING**

J.-M. Martin, M. I. de Barros Bouchet, and Th. Le Mogne
Laboratory of Tribology and System Dynamics LTDS. Ecole Centrale de
Lyon, 69131 Ecully, France

10:30-11:00
S04-TM-IA-05:

TRIBOLOGY OF BRAKING SYSTEMS

A. Mège-Revil
Laboratoire de Mécanique de Lille – École Centrale de Lille, Lille, France

11:00-11:30
11:30-12:00
Session 05:
Moderators

C O F F E E B R E A K
DISCUSSIONS CONTINUES
TRIBOLECTROMAGNETIC PHENOMENA
M. Scherge and A. Cavaleiro

12:00-13:00
S05-TM-INV-05:

**TRIBOLUMINESCENCE FROM THE RUBBING OF
SOME POLYMERS**
K. Hiratsuka
Department of Mechanical Science and Engineering, Chiba Institute of
Technology,
2-17-1, Tsudanuma, Narashino, Chiba, 275-8588, Japan

13:00-14:00
SHORT PRESENTATIONS AND SICUSSIONS
S05-TM-IA-06:

CHARACTERISATION OF TRIBOLUMINISCENCE
R. A. Nevshupa
CISDEM-CSIC, C/ Serrano Galvache 4, Madrid 28033, Spain
(Withdrawn)
LUNCH

S05-TM-IA-07:
14:00-15:00



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JULY 10

TUESDAY AFTERNOON

SESSION 06

Moderators:

16:00-17:00

S06-TA-INV-06:

TECHNICAL SESSION: NEW INSTRUMENTS AND METHODS

A. Igartua and J. A. García

PHENOMENA AFFECTING CONTACT VARIABLES IN MICRO AND NANOSCRATCH TESTS

M.A. Garrido, A. Rico, J. Rodríguez

Departamento de Tecnología Mecánica, Universidad Rey Juan Carlos.
Tulipán s/n. 28933, Móstoles, Madrid, Spain

17:00-17:30 C O F F E E B R E A K

17:30-19:00 **SHORT PRESENTATIONS AND DISCUSSIONS**

S06-TA-IA-08: (Withdrawn)

S06-TA-IA-09: COMBINED DIAGNOSTICS OF TOPOLOGICAL, MECHANICAL, TRIBOLOGICAL AND ELECTRICAL PROPERTIES WITHIN THE SINGLE CLOSED MEASURE MENT CYCLE

A. Useinov

Technological Institute for Superhard and Novel Carbon Materials. 7a Centralnaya str., Troitsk, 142190, Russia

S06-TA-IA-10: EVALUATION OF COATINGS AND LUBRICANTS FOR UHV ENVIRONMENT

M. Conte¹), E. Berriozabal¹), A. Igartua¹), R. A. Nevshupa²)

1) Fundacion Tekniker IK4 (Tribology Unit), Eibar, Spain. 2) CISDEM-CSIC, Madrid, Spain

20:00-21:30

Walking guided tour to the town : Meeting point: in front of PUERTA DE SAN VICENTE



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JULY 11

SESSION 07:
MODERATORS:

09:30-10:30

S07-WM-INV-07:

ADVANCED LUBRICATION: IONIC LIQUIDS
W. Liu and A. Useinov

WEDNESDAY MORNING

10:30-11:00

S07-WM-IA-11:

SHORT PRESENTATION AND DISCUSSIONS

THE EFFECT OF GAS DESORPTION ON FRICTION IN ATMOSPHERE AND VACUUM

E.A. Deulin

Bauman Moscow State Technical University, MT-11, 2nd Baumanskaia st., 5, Moscow, 105005, Russia

S07-WM-IA-12 :

Surface Coverage of Stainless Steel with Water Molecules in Vacuum

L.N. Rozanov

Saint-Petersburg Polytechnical University, Polytechnicheskay Str. 29, Saint-Petersburg, Russia

11:00-11:30

11:30-12:00

Session 08:
Moderators

C O F F E E B R E A K

DISCUSSIONS CONTINUES

ADVANCED LUBRICAION: NANOMATERIALS

W. Liu and A. Useinov

12:00-13:00

S08-WM-INV-08:

TRIBOLOGICAL PERFORMANCE AND SURFACE INTERACTIONS OF NEW IONIC NANOFLUIDS AND NANOMATERIALS

M.D. Bermúdez, F.J. Carrión, A.E. Jiménez, J. Sanes, G. Martínez-Nicolás, C. Espejo, T. Espinosa, J. Arias, G. Ojados, N. González, M. Jiménez
Grupo de Ciencia de Materiales e Ingeniería Metalúrgica. Departamento de Ingeniería de Materiales y Fabricación. Universidad Politécnica de Cartagena. Campus de la Muralla del Mar, 30202 Cartagena, Spain

13:00-14:00

S08-WM-IA-13:

SHORT PRESENTATIONS AND SICUSSIONS

TRIBOLOGY FOR MOTOR COMPONENTS

A. Igartua

Fundación Tekniker IK4, Eibar, Spain

14:00-15:00

LUNCH



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JULY 11

SESSION 09

Moderators:

16:00-17:00

S09-WA-INV-09:

WEDNESDAY AFTERNOON

TECHNICAL SESSION: MEASUREMENT AND RELATED PROBLEMS

J. Rodriguez and M. Conte

METROLOGICAL ASPECTS OF FORCE MEASURING IN CONTROLLED ENVIRONMENT: FIBRE OPTIC DISPLACEMENT SENSOR

M. Conte, R. A. Nevshupaa

a CISDEM-CSIC, C/ Serrano Galvache 4, Madrid 28033, Spain. b Tekniker, Avda. Otaola 20, Eibar 20600, Spain

17:00-17:30 C O F F E E B R E A K

17:30-19:00

SHORT PRESENTATIONS AND DISCUSSIONS

S09-WA-IA-14:

UNCERTAINTIES IN HARDNESS MEASUREMENTS

J. L. de Segovia

Institute of Material Science of Madrid, CSIC, Madrid, Spain

S09-WA-IA-15: **OUTGASSING OF STANDARD MASSES BY TRIBODESORPTION**

J. Zůda, D. Pražák, L. Peksa

Institution: Czech Metrology Institute, Okružní 31, 63800 Brno, Czech Republic.

S09-WA-IA-16:

PROBLEMS BY USING VACUUM SYSTEMS PUMPED WITH DIFFUSION PUMPS IN PIN-ON-DISC MACHINES

M. Vite-Torres

Sección de Estudios de Posgrado e Investigación (SEPI), Escuela Superior de Ingeniería Mecánica y Eléctrica, Campus Zacatenco, Instituto Politécnico Nacional, Mexico.



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JULY 12

SESSION 10:

MODERATORS: K
09:30-10:30

S10-ThM-INV-10:

THURSDAY MORNING
ADVANCED MATERIALS AND HARD COATINGS FR FRICTIONAL SURFACES
. Hiratsuka and M.D. Bermudez

TRIBOLOGY OF CERAMIC MATERIALS IN DIFFERENT ENVIRONMENTS

A. Kailer

Fraunhofer-Institute for Mechanics of Material IWM, Freiburg, Germany

10:30-11:00 SHORT PRESENTATION AND DISCUSSIONS

S10-FM-IA-17: WIRHDROWN

S10-FM-IA-18: TRIBOLOGICAL CHARACTERIZATION OF TRANSITION METAL NITRIDE

THIN FILMS UNDER HIGH VACUUM

E. Berriozabal*, L. Mendizabal, M. Conte, A. Igartua, J. Barriga . IK4 Fundación Tekniker, Eibar, Spain

11:00-11:30 COFFEE BREAK

11:30-12:00 DISCUSSIONS CONTINUES

Session 11: GAS AD-DESORPTION DURING FRICTION: EXPERIMENT AND MODELING
Moderators: Th. Gradt and A. Mège-Reville

12:00-13:00

S11-ThM-INV-11:

A MOLECULAR DYNAMICS SIMULATION OF MOMENTUM TRANSPORT IN
A NANOSCALE LIQUID BRIDGE

T. Tokumasua, M.-H. Meurisse b , N. Fillotb and Ph. Vergneb . a Institute of Fluid Science, Tohoku University, Sendai, Japan .b Université de Lyon, CNRS, INSA-Lyon, LaMCoS UMR5259, Villeurbanne, France

13:00-14:00 SHORT PRESENTATIONS AND DISCUSSIONS

S11-ThM-IA-19: GAS EMISSION STIMULATED BY FRICTION: PHENOMENOLOGY AND
APPLICATIONS

R. A. Nevshupaa, E. Roman b, J.L. de Segovia b . a CISDEM-CSIC, C/ Serra no Galvache 4, Madrid 28033, Spain. b ICMM-CSIC, C/ Sor Juana Inés de la Cruz 3, Madrid 28049, Spain

S11-ThM-IA-20: DIAMOND-LIKE-CARBON COATINGS WITH LOW WEAR UNDER HIGH
HUMIDITY ENVIRONMENT

D. Canoa, L. Martínez de Olcoza, J. Estevea, A. Lousaa, C. Colominasb and
F. Muntalàc

a) Universitat de Barcelona, Martí i Franquès 1, Barcelona 08028, Spain
b) Institut Químic de Sarrià, Universitat Ramón Llull, Barcelona 08017,
Spain.

c) FLUBETECH, S.L. IPCT, Ctra. N-150, Km 14,5 , Terrassa 08227, Spain

14:00-15:00 LUNCH



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JULY 12

THURSDAY AFTERNOON

SESSION 12 TRIBOLOGICAL PROBLEMS RELATED TO BIOLOGICAL APPLICATIONS

Moderators: A. Kailer and L. N. Rozanov

16:00-17:00

S12-ThA-INV-12: FRICTION AND WEAR IN SBF FOR BIOMEDICAL APPLICACCTIONS

J.A. García, J. Rodrigo, R. Rodríguez , J. Díaz , G. G. Fuentes

AIN Centro de Ingeniería Avanzada de Superficies, Cordovilla-Pamplona,
Spain

17:00-17:30 C O F F E E B R E A K

17:30-18:00 SHORT PRESENTATIONS AND DISCUSSIONS

18:00-19:00 SUMMARFY OF THE WS-66, CONCLUSIONS AND FINAL REMARKS

A. Kailer, R. Nevshupa and J. L. de Segovia

21:00-23:30 WORKSHOP DINNER (Hotel Reina Isabel)



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CONCLUSIONS



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HIGHLIGHTS OF THE WORKSHOP

Nanotribology: was an interesting topic with many discussions including the following :

- Fundamental mechanisms of friction related with atomic corrugation of solids and electronic interaction between mating surfaces
- Conditions for frictionless sliding
- Effect of temperature on atomic-scale friction

Tribochemistry: This topic was the central one on the workshop and was discussed in several sessions including microtribology, surface induced reactions, and gas ad- desorption at friction:

- Tribomutation on contact surfaces of engine components
- Tribochemistry of carbon materials (soot, diamond-like coatings)
- Effect of plastic deformation on chemical activity of solids
- Surface chemical modification for super-low friction and wear in vacuum

Advanced Lubrication and Ionic Nanofluids were the point of exciting due to the importance for high and low temperature applications and for space tribology. The topics of special interest were:

- Low-corrosive ionic liquids for space applications
- Advanced solid lubricants for pumps of liquid O₂ and H₂, and superconducting cables
- Combination of low toxic ionic liquids with nanomaterials (graphene, diamond-like carbon, carbon nanotubes, etc.) for advance lubrication of polymers



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HIGHLIGHTS OF THE WORKSHOP

Tribology of new ceramic materials. Very interesting discussion was centered on wear reduction of oxide ceramics in aqueous solutions under applied electric potential — the phenomenon not yet well understood. Another topic was related with the damage mechanisms of ceramics under dry friction and high temperatures.

The Technical sessions were really very interesting with discussion on:

Influence of temperature in cutting and forming tools

Temperature in breaking systems

New experimental techniques for material characterisation based on tribodesorption of gases

Uncertainties in measurements and influence on standard masses



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Acknowledgement to IUVSTA: All participant agreed to comment and transmit To IUVSTA the excellent WS programmes in which promoting of workshops in the frontier of science, as this workshop has been, are of high impact in Science and Technology



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LIST OF PARTICIPANTS



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FRICCIÓN UNDER CONTROLLED ENVIRONMENTS



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IUVSTA-ASEVA WORKSHOP PROGRAMME-2012
IUVSTA WS-66/ASEVA WS-26:
FRICTION UNDER CONTROLLED ENVIRONMENTS



Financial Report of the IUVSTA WS-66

1. PARTICIPATION			
1.2	Numer of invited speakers	12	
1.3	Espected number of participants	17	
1. Expenses			invited speakers
(1.1).	Acomodación	9.450,00	3.024,00
(1.2).	Coffe breaks	2.300,00	725,76
(1.3).	Meals	3.472,00	1.344,00
(1.4).	Social events	2.418,00	936,00
(1.5).	Travel expenses	0,00	0,00
		17.640,00	6.029,76
2. Overhead			
(2.1).	Secretaria	1.200,00	
(2.2).	Imprenta, Programas etc.	300,00	
(2.3).	Correo y telefonía	100,00	
(2.4).	Documentación	500,00	
(2.6).	Gastos Chairmen	500,00	
		2.600,00	
Total expenses			20.240,00 €
Income			
Registration fees			12.750,00
Expected IUVSTA support			6.000,00
ASEVA support			1.490,00
Total income			20.240,00 €