### 83<sup>rd</sup> IUVSTA Workshop "New Horizons in Boron-Containing Coatings: Modelling, Synthesis and Applications" 2 – 6 September 2018, Vadstena, Sweden Sponsored by the Surface Engineering Division of IUVSTA Scientific Report

The workshop took place between September 2-6 2018, in the Vadstena Klosterhotell, Vadstena, Sweden. The hotel is situated on the grounds previously held by the nons of the Bridgettine Order. The workshop attracted a large number of participants, 74, from 17 countries: Sweden, China, Germany, Austria, USA, France, Israel, Czech Republic, Bulgaria, Taiwan, Lebanon, Hungary, Japan, Slovakia, Mexico, UK, and Liechtenstein. The program included 16 invited speakers and 21 contributed talks. A very lively poster session included 13 presentations. There was plenty of discussion time after each presentation and in two separate sessions. The workshop was chaired by Johanna johanna.rosen@liu.se, lvan Petrov petrov@illinois.edu, Joe Rosen Greene jegreene@illinois.edu, and Jens Birch jens.birch@liu.se. The event was sponsored by Linköping University, Knut and Alice Wallenberg Foundation, Plansee, IHI group Ion Bond, and Vetenskapradet. The attendees enjoyed the beautiful historic city of Vadstena at Lake Vättern with a most perfect Swedish summer weather. The social program included a welcome reception, a guided tour of the medieval city and cloisters, a pleasant dinner, and a theatrical night tour of the Vadstena Castle,

The workshop focused on the synthesis, properties, defect structure, firstprinciples design, and applications of boron-containing protective and functional thin films and coatings. The sessions involved the following topics:

- Modelling and simulation of structure/property relationships for novel B-containing materials
- Control of nanostructure/composition during PVD and CVD synthesis
- Synthesis of targets for arc and magnetron sputtering; new precursors for CVD
- Challenges for quantitative characterization of B-containing coatings
- Protective coatings: hard, wear-, corrosion-, low-friction, and high-temperature applications
- Coatings for x-ray and neutron detectors and optics



83rd IUVSTA Workshop on New Horizons in Boron-Containing Coatings: Modelling, Synthesis and Applications



Chairs: Johanna Rosen Joe Greene Ivan Petrov petrov@Illinois.edu

www.boronliu.com



**The aim** of this workshop is to initiate an in-depth discussion covering a broad range of boron-containing materials and synthesis technologies including approaches such as PVD and CVD to more complex methodologies incorporating gas- and/or power-pulsing techniques, presented in a systematic fashion, by key scientific groups worldwide.

### The topics:

- Modelling and simulation of structure/property relationships for novel Bcontaining materials
- Control of nanostructure/composition during PVD and CVD synthesis
- Challenges for manufacturing boride sputtering targets and arc cathodes
- New precursors for CVD
- Challenges for quantitative characterization of B-containing coatings
- Protective coatings: hard, wear-, corrosion-, low-friction, and high-temperature applications
- Coatings for x-ray and neutron detectors and optics

**The conclusion** of the workshop is that boride/boron-containing coatings have emerged as the next generation of hard, wear-, oxidation- and corrosion-resistant coatings with many leading research groups dedicating significant effort in this area and making rapid progress. There was a general agreement to revisit this topic with a workshop in two years.

# Some numbers and features

**Number of participants 74** 

17 countries: Sweden, China, Germany, Austria, USA, France, Israel, Czech Republic, Bulgaria, Taiwan, Lebanon, Hungary, Japan, Slovakia, Mexico, UK, and Liechtenstein. 16 invited speakers 21 contributed talks.

**13 poster presentations.** 

Sponsors : Linköping University, Knut and Alice Wallenberg Foundation, Plansee, IHI group Ion Bond, and Vetenskapradet

The attendees enjoyed the beautiful historic city of Vadstena at Lake Vättern with a most perfect Swedish summer weather.

The social program included a welcome reception, a guided tour of the medieval city and cloisters, a pleasant dinner, and a theatrical night tour of the Vadstena Castle.

Plenary lecture, Jan-Eric Sundgren, "Advanced Materials and Industrial Competitiveness through University-Business Cooperation". Joe Greene presented a science history lecture on "The 14-billion Year History of the Universe Leading to Modern Materials Science" Ivan Petrov presented an overview of IUVSTA and its activities.

## 83<sup>rd</sup> IUVSTA Workshop Rrogram

SUNDAY Sept 2		MONDAY Sept 3	TUESDAY Sept 4	WEDNESDAY Sept 5	THURSDAY Sept 6		
<b>16:00</b> Registration opens	08:20	Opening	Schneider	Jansson	Mikula		
	08:40	Plenary					
	09:00	Sundgren	Riedl	Chu	Houska		
19:00 Welcome reception	09:20	Zheng	-				
	09:40	1	Trinidad	Persson	Magnusson		
	10:00	COFFEE BREAK					
	10:30	Polcik	Jilek Junior	Widom	Summary		
	10:50	1			and Outlook		
	11:10	Mayrhofer	Greczynski	Höglund			
	11:30		Sochora				
	11:50	LUNCH AND NETWORKING					
	13:30	Abelson	Wang	Ghafoor			
	13:50		Vishnyakov				
	14:10	Chollon	Zhirkov	Wüstefeld			
	14:30	Tkadletz	Soucek	Alling			
	14:50	Lee	Moraes	Campos-Silva			
	15:10		COFFE	E BREAK			
	15:40	Vasina	DISCUSSION	Högberg			
	16:00	Rosen		Special			
	16:20	Benke Huang	FREE TME	Lecture			
	16:40			Greene			
	17:00	FREE TIME	1	FREE TIME			
	18:00	GUIDED TOUR	POSTER SESSION	18:40 APERITIF			
	19:00	DINNER	DINNER	DINNER			
				GUIDED NIGHT TOUR AT THE CASTLE			

## Financial report of the 83rd IUVSTA Workshop

Income	Unit cost (EUR)	Quantity	Sub-Total (EUR)	Remarks
Registration Fee (per person, full fee)	790	58	45,820	73 registered participants, 58 paying full fee
	500	10	5,000	10 invited speakers with reduced fee (6 paying no fee)
Sponsors	700	2	1,400	IHI group Ionbond and Plansee
VR funding	14,000	1	14,000	Conference grant from the Swedish Research Council (VR)
IUVSTA funding	6,000	1	6,000	Funding support for invited speakers
Total (EUR)			72,220	
Expenditures	Unit cost (EUR)	Quantity	Sub-Total (EUR)	Remarks
Meeting rooms and food (2-6 Sept)	19,700	1	19,700	Lunch, (conference-) dinner, and coffee (twice per day)
Guided tours (Monday lunch + Wenesday night))	1,990	1	1,990	
Hotel rooms (4 nights per invited speaker)	748	15	11,220	
Hotel rooms for all other attendees (4 nights per person)	748	50	37,400	8 people did not need accommodation
Miscellaneous	1,910	1	1,910	Bus/Taxi for speakers, Poster session (incl. drinks), etc.
Total (EUR)		72,220		











Challenges for manufacturing boride sputtering targets and arc cathodes

At the opening, Ivan Petrov presented an overview of IUVSTA and its activities. We had a very high calibre plenary speaker, Jan-Eric Sundgren, who delivered a lecture entitled "Advanced Materials and Industrial Competitiveness through University-Business Cooperation".

The section on modelling and simulation was very strong with invited talks by Jochen Scheider and Michael Widom and several contributed talks, including by Björn Alling, Vincent Moraes, and others. It became apparent that there is a concerted effort in the community to use ab-initio calculation in the search for novel B-containing coatings, which guide experimental work on the synthesis of novel materials. An entire family of metastable diborides has emerged with the potential for age hardening during use.

Another section of talks was devoted to CVD, lead by the invited talk of John Abelson who focused on a novel family of precursors developed for low-temperature (<300 °C) deposition routes of transition metal diboride films with superconformal coverage for diffusion-barrier, low-friction, and oxidation-resistant applications.

The majority of the presentations covered PVD synthesis of a wide-range of compositions of B-containing coatings deposited my DCMS, HiPIMS, and cathodic arc. This is an extremely active field experiencing rapid progress. One of the challenges is to find ways to control the B to metal ratio which is a challenge because unlike reactive sputtering of nitride, oxides, and carbides, there are no non-toxic reactive gases. Several techniques to control the B-content in the films were outlined, all involving using differences in the ionization cross-section of Boron and the transition metals. Powder-pack boriding to produce boride coatings on AISI 316 L steel and CoCrMo alloys for tribological and biomedical applications was covered by Ivan Campos and colleagues. While most of the PVD research targets novel protective coating, Carina Höglund described the research, development, and the industrialization of a process to deposit <sup>10</sup>B<sub>4</sub>C thin films for neutron detection. Peter Polcik presented an invited talk describing the active research conducted at Plansee to overcome challenges in manufacturing high quality, pure diboride targets with almost all transition metals.

A series of talks were devoted to the specifics of quantitative characterization of Bcontaining coatings by TEM (Per Persson), XPS, EDX, and WDS (Vladimir Vishnyakov) and XPS, XRD, XANES, and EXAFS (Martin Magnusson).

Joe Greene presented a science history lecture on "The 14-billion Year History of the Universe Leading to Modern Materials Science".

The overall conclusion of the workshop is that boride/boron-containing coatings have emerged as the next generation of hard, wear-, oxidation- and corrosion-resistant coatings with many leading research groups dedicating significant effort in this area and making rapid progress. There was a general agreement to revisit this topic with a workshop in two years.

The IUVSTA funds for the 83rd IUVSTA Workshop of 6000 Euros were used to cover partially the costs for workshop registration and accommodation for the invited speakers, as specified in detail in the financial report. The overall workshop budget was break-even.

Photos from the workshop can be seen here:

https://ivanp.smugmug.com/Other/83rd-ICMCTF-workshop-in-Vadstena-Sweden/



83rd IUVSTA workshop group photo



The Plenary lecture by Jan-Eric Sundgren



A very lively poster session



The theatrical night tour of the Vadstena castle

### LIST OF ATTENDEES

\*invited speakers are highlighted in bold

Jan-Eric Sundgren, EIT RawMaterials eV and the Swedish Association of Engineering Industries, Sweden Ulf Karlsson, Linköping University, Sweden Weitao Zheng, Jilin University, China Peter Polcik, Plansee Composite Materials GmbH, Germany Lars Hultman, Swedish Foundation for Strategic Research, Sweden Paul Mayrhofer, TU Wien, Austria John Abelson, University of Illinois, USA Greger Håkansson, Ionbond, Sweden Georges Chollon, University of Bordeaux, France Sören Kahl, Husqvarna, Sweden Anton Nikitin, Iscar, Israel Michael Tkadletz, Montanuniversität Leoben, Austria Mojmir Jilek, PLATIT, Czech Republic Lars Johnson, Sandvik Coromant, Sweden Mats Johansson-Jöesaar, Seco Tools, Sweden Carl Björmander, Sandvik Coromant, Sweden Jyh-Wei Lee, Ming Chi University of Technology, Taiwan Petr Vasina, Masaryk University, Czech Republic Linda Robinson, European Spallation Source ERIC, Sweden Per-Olof Svensson, European Spallation Source ERIC, Sweden Chung-Chuan Lai, European Spallation Source ERIC, Sweden Johanna Rosen, Linköping University, Sweden Biljana Mesic, SemeCon AG, Germany Roman Motyka, IBC Coatings Technologies Inc., Lebanon Peter Harper, IBC Coatings Technologies Inc., Lebanon Fredrik Eriksson, Linköping University, Sweden Per Eklund, Linköping University, Sweden Justinas Palisaitis, Linköping University, Sweden Ivan Petrov, University of Illinios, USA Joe Greene, University of Illinios, USA Jens Birch, Linköping University, Sweden Feng Huang, Ningbo Institute of Materials Technology and Engineering, China Marton Benke, University of Miskolc, Hungary Babak Bakhit, Linköping University, Sweden Bih-Show Lou, Chang Gung University, Taiwan

Christina Kainz, Montanuniversität Leoben, Austria Claudia Schnitter, Linköping University, Sweden Stanislava Debnárová, Masaryk University, Czech Republic Sjoerd Broekhuijsen, Linköping University, Sweden Takuya Ishihara, Azbil Corporation, Japan Laurent Sougui, Linköping University, Sweden Jiahao Weng, Ningbo Institute of Materials Technology and Engineering, China Branislav Grancic, Comenius University in Bratislava, Slovakia Tetsuhide Shimizu, Tokyo Metropolitan University, Japan, Jimmy Thörnberg, Linköping University, Sweden Erik Johansson, Linköping University, Sweden Jochen Schneider, RWTH Aachen University, Germany Helmut Riedl, TU Wien, Austria José Martínez Trinidad, Instituto Politécnico Nacional, Mexico Mojmir Jilek Junior, PLATIT, Czech Republic Grzegorz Greczynski, Linköping University, Sweden Vjaceslav Sochora, SHM, Czech Republic Marian Mikula, Comenius University in Bratislava, Slovakia Pavel Soucek, Masaryk University, Czech Republic Vincent Moraes, TU Wien, Austria Igor Zhirkov, Linköping University, Sweden Ai-Ying Wang, Ningbo Institute of Materials Technology and Engineering, China Hans Högberg, Linköping University, Sweden Vladimir Vishnyakov, University of Huddersfield, UK **Ulf Jansson**, Uppsala University, Sweden Jinn P. Chu, National Taiwan University of Science and Technology, Taiwan Per O.Å. Persson, Linköping University, Sweden Michael Widom, Carnegie Mellon University, USA **Carina Höglund**, European Spallation Source ERIC, Sweden Naureen Ghafoor, Linköping University, Sweden Christina Wüstefeld, Technische Universität Bergakademie Freiberg, Germany Björn Alling, Linköping University, Sweden Ivan E. Campos-Silva, Instituto Politécnico Nacional, Mexico, Jiri Houska, University of West Bohemia, Czech Republic Martin Magnusson, Linköping University, Sweden Anders Eriksson, Oerlikon, Liechtenstein Kan Zhang, Jilin University, China Henrik Pedersen, Linköping University, Sweden Xiao Zuo, Ningbo Institute of Materials Technology and Engineering, China

#### **SCHEDULE**

Names in **bold**: 40 minutes Names in *italic*: 20 minutes

#### **SUNDAY**

Arrival, registration from 16.00. Welcome reception at 19.00.

#### MONDAY

Plenary speaker: Jan-Erik Sundgren Advanced Materials and Industrial competitiveness through University-Business Cooperation Session: Weitao Zheng Exploring the novel B-containing superhard materials in extreme condition **Coffee break** Peter Polcik Boride sputtering targets and arc cathodes - Challenges for manufacturing technologies and target/cathode design Paul Mayrhofer Interface and interphase controlled properties of transition metal borides: The beauty of imperfections Lunch and networking John Abelson CVD of Transition Metal Diborides Below 300°C: Routes to Conformal, Superconformal, Hard, Lowfriction and Oxidation-resistant Coatings Georges Chollon Structure and thermal stability of (Si)-B-C ceramics synthesized by chemical vapor deposition Michael Tkadletz Investigation of microstructure and mechanical properties of CVD-Ti(N,B) coatings with varying B content Jyh-Wei Lee Microstructure and mechanical property evaluation of boron-contained TiZrBN hard coatings Coffee break Petr Vasina Influence of chemical composition on structure and mechanical properties of W-B-C coating deposited in industrial sputtering system Johanna Rosen TiB<sub>2</sub> synthesis from optimized arc and sputtering methods Application of TiB<sub>2</sub> for soldering applications Marton Benke Feng Huang Enhancing deformability of TiB<sub>2</sub>-based hard coatings via proper metal addition

#### Guided tour "A historical odyssey".

Dinner

#### TUESDAY

 Jochen Schneider
 Quantum mechanically guided design of borides or experimentally guided quantum mechanical calculations?

 Helmut Riedl
 Synthesis of W1-xMxB2 based ternary diborides: Challenges and Possibilities

 José Martinez Trinidad
 In-vitro cytotoxicity of iron boride layers

#### **Coffee break**

**Mojmir Jilek Junior** Wear-resistant, nanostructured boron containing PVD coatings for industrial use *Grzegorz Greczynski* (Preliminary title:) Plasma characterization and thin film synthesis - HfB<sub>2</sub> *Vjaceslav Sochora* Me-BN coatings simultaneously deposited by cathodic arc and magnetron sputtering

#### Lunch and networking

Ai-Ying WangSuperhard yet tough CrB2 coating with superior corrosion resistance deposited by DC<br/>magnetron sputteringVladimir VishnyakovBoron quantification, a comparison between different analysis techniques<br/>lgor ZhirkovIgor ZhirkovCharacterization of plasma generated in magnetron sputtering from metal boride targets<br/>Novel coatings with high hardness and fracture resistance based on metal-carbon-boron design<br/>Ab-initio driven design of ternary diboride thin films

Coffee break

#### Discussion

#### **Poster session**

#### Dinner

#### WEDNESDAY

<b>Ulf Jansson</b> Jinn Chu Per Persson	Ternary nanolaminated borides – aspects of growth and properties Boron-containing metallic-glass coating for the first-ever metallic nanotube array Advanced electron microscopy of borides					
Coffee break						
Michael Widom Carina Höglund	Mixed and partial site occupancy in boron and its carbides and nitrides $^{10}B_4C$ thin films for neutron detection					
Lunch and networking						
Naureen Ghafoor Christina Wüstefer Björn Alling Ivan Campos-Silva	Id Microstructure of Ti-B-C-N nanocomposites deposited from Ti and B <sub>4</sub> C targets Theoretical investigations of mixing thermodynamics, age-hardening potential, and electronic structure of boride alloys					
Coffee break						
Hans Högberg	Thin film synthesis and characterization of ZrB <sub>2</sub>					
Joe Greene	Special Lecture The 14-billion Year History of the Universe Leading to Modern Materials Science					

#### Aperitif

#### Dinner

#### Guided night tour "Night patrol at Vadstena Castle"

#### **THURSDAY**

Marian MikulaStructure evolution and mechanical properties of yttrium based ternary diboridesJiri HouskaRole of boron in amorphous SiBCN and nanocomposite MSiBCNMartin MagnussonStructure Properties of Transition Metal Borides Investigated by Xray Spectroscopy

#### **Coffee break**

**Summary and Outlook**